



Formulation

Long-Oil Alkyd Primer HALOX[®] Zinc Phosphate

Add the following under good agitation

Grind	% Wt./Wt.	Class	Supplier
Beckosol 10-029	21.1	Resin	Reichhold
Mineral spirits (odorless)	18.75	Solvent	
Bentone 34	0.94	Rheology modifier	Elementis
Methanol	0.23	Solvent	
Bayferrox 180 M	4.69	Pigment	Lanxess
HALOX [®] Zinc Phosphate	9.38	Corrosion inhibitor	ICL
Microcalc AT 1	32.82	Extender	Elementis

Grind until a 5 Hegman

Letdown

Beckosol 10-029	2.34	Resin	Reichhold
Mineral spirits (odorless)	8.62	Solvent	
12% Zirconium Cem-All	0.09	Drier	Borchers
12% Cobalt Cem-All	0.28	Drier	Borchers
8% Zinc Cem-All	0.38	Drier	Borchers
4% Calcium Cem-All	0.19	Drier	Borchers
Skino #2	0.19	Anti-Skinning	Borchers
TOTAL	100		

Formula Constants		Formula Properties	
% Solids/Wt.	64.64	Density lbs./gal.	10.66
% Solids/Vol.	40.62	KU Visc. @ R.T.	80-90
VOC g/l	452		

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